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D350-591-312
Job Sheet 195528-A



Part No: D350-591-312

Job Qty: 4 pcs

Part Name: Heli-Access-Step™ RH - High Gear, Long Step, Aerazur Float Compatible



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/29/19

Job Tracking No:

Due Date: 8/1/19

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A 04.03.22 New issue KJ/RF IPP Rev:B 07-06-09 Added D3572-1 JLM IPP Rev:C 08-04-02 ECN1163 DD verified by:EC IPP Rev:D 08-04-08 ECN1164 DD verified by:eC IPP Rev:D fixe route seq in bom DD 10.04.28 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
220	Powdercoat - 1 White Gl(A)-B4B	4 pcs	8/1/19	0.00	1.19		Powdercoat - 1 - B4B	
							Powdercoat - 2 - B4B	
							Powdercoat - 3 - B4B	BL 19-7-29
							Powdercoat - 4 - B4B	
230	Handfinish - 3-1- WingWalk-B4B	4 pcs	8/1/19	0.00	0.75		Handfinish - 3 - 1 - B4B	W 19-7-29
							Handfinish - 3 - 2 - B4B	
							Handfinish - 3 - 3 - B4B	
							Handfinish - 3 - 4 - B4B	
							Handfinish - 3 - 5 - B4B	
240	QC 3	4 pcs	8/1/19	0.00	0.00		QC 3 - 10	
							QC 3 - 13	
							QC 3 - 15	
							QC 3 - 17	
							QC 3 - 18	
							QC 3 - 2	
							QC 3 - 28	
							QC 3 - 3	
							QC 3 - 30	
							QC 3 - 34	
							QC 3 - 36	
							QC 3 - 41	
							QC 3 - 51	
							QC 3 - 58	
							QC 3 - 59	
							QC 3 - 68	
							QC 3 - 9	
							QC 3 - 40	JUL 31 2019
							QC 3 - 19	
							QC 3 - 43	
							QC 3 - 24	



Container No: S201035



Part: D350-591-312

Job No: 195528-A

Serial No/Batch: S188330

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH92-6 Issue 1, FAA STC SH967NE 04/12/21, BRAZIL 1

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DAS
40
9-89

Plex 7/29/19 10:49 AM dart.leroux.jason

250 Packaging 1-1 - Pick Kit - B4B 4 pcs

8/1/19

0.00 0.00

Packaging 1 - 1 - B4B

Packaging 1 - 2 - B4B

Packaging 1 - 3 - B4B

Packaging 1 - 4 - B4B

Packaging 1 - 5 - B4B

Packaging 1 - 6 - B4B

Packaging 1 - 7 - B4B

Packaging 1 - 8 - B4B

Packaging 1 - 9 - B4B

Packaging 1 - 10 - B4B

Packaging 1 - 11 - B4B

Packaging 1 - 12 - B4B

Packaging 1 - 13 - B4B

Packaging 1 - 14 - B4B

Packaging 1 - 15 - B4B

Packaging 1 - 16 - B4B

Packaging 1 - 17 - B4B

Packaging 1 - 18 - B4B

Packaging 1 - 19 - B4B

Packaging 1 - 20 - B4B

Packaging 1 - 21 - B4B

Packaging 1 - 22 - B4B

Packaging 1 - 23 - B4B

Packaging 1 - 24 - B4B

Packaging 1 - 25 - B4B

Packaging 1 - 26 - B4B

Packaging 1 - 27 - B4B

Packaging 1 - 28 - B4B

Packaging 1 - 29 - B4B

Packaging 1 - 30 - B4B

Packaging 1 - 31 - B4B

Packaging 1 - 32 - B4B

Packaging 1 - 33 - B4B

Packaging 1 - 34 - B4B

Packaging 1 - 35 - B4B

Packaging 1 - 36 - B4B

PC

AUG 8 2019

260 QC 4

4 pcs

8/1/19

0.00 0.00

QC 4 - 28

QC 4 - 58

QC 4 - 69

QC 4 - 9

QC 4 - 46

QC 4 - 68

QC 4 - 72

QC 4 - 74

AUG 7 2019

DAS
75
9-89

270 Packaging 3-1 - Stock - B4B

4 pcs

8/1/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

AUG 7 2019

DAS
75
9-89

G11215

					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
275	DC - 1 - B4B	4 pcs	8/1/19	0.00 0.00	DC - 1 - B4B	DAS 21
					DC - 2 - B4B	9-88 AUG 07 2019
280	QC 21 - FG	4 pcs	8/1/19	0.00 0.00	QC 21 - FG - 21	DAS 21
					QC 21 - FG - 70	AUG 07 2019
					QC 21 - FG - 53	

Part Op 220 - (White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum START TIME: _____ OVEN TEMPERATURE: _____
 Descriptions: FINISH TIME: _____

- 230 - Wing Walk as per dwg QSI005 4.4 Batch _____
- 240 - QC3- Inspect Part Finish
- 250 - pick kit
- 260 - QC4- 100% Inspect kits for completeness
- 270 - Identify and pack for shipping as per PPPD350-591-312 Location FG109
- 275 - Document Control - Photocopy bluefile and type labels as per PPP D350-591-312 CHG001
- 280 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-35A	Bolt	8 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5158557
AN4-13A	Bolt	32 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5145361
AN5-36A	Bolt	8 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5155977
D2230-3	Mounting Lug	16 pcs (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5187426
D2618	Bushing	8 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5202960
D2856-400-720	Abrasion Strip 4" X 7.20"	8 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5202047
D3235-1	Mounting Lug	8 pcs (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5150055
D3278-041	Support Assembly	4 pcs (1 ea)	250-Packaging 1-1 - Pick Kit - B4B	5202533
MS21042L3	Nut	8 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5149299
MS21042L4	Nut	32 Ea (8 ea)	250-Packaging 1-1 - Pick Kit - B4B	5198112
MS21042L5	Nut	8 Ea (2 ea)	250-Packaging 1-1 - Pick Kit - B4B	5166979
NAS1149D0363J	Washer	16 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5191381
NAS1149D0463J	Washer	64 Ea (16 ea)	250-Packaging 1-1 - Pick Kit - B4B	5198115
NAS1149D0563J	Washer	16 Ea (4 ea)	250-Packaging 1-1 - Pick Kit - B4B	5174550

5181371
5192927

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
250-Packaging 1-1 - Pick Kit - B4B	AN3-35A	8	366	0
	AN4-13A	32	1,428	0
	AN5-36A	8	261	0
	D2230-3	16	759	0
	D2618	8	208	0
	D2856-400-720	8	34	0
	D3235-1	8	329	0
	D3278-041	4	3	0
	MS21042L3	8	969	0
	MS21042L4	32	2,880	0
	MS21042L5	8	443	0
	NAS1149D0363J	16	1,877	0
	NAS1149D0463J	64	5,063	0
	NAS1149D0563J	16	2,154	0
Part Specifications				
Specifications could not be found.				

Plex 7/29/19 10:49 AM dart.leroux.jason

Change Record

PAGE 1 OF 2

Part Number: D350-591-311/-312 (EURO P/N: 704A 41 640 012/-011)

Description: HELI-ACCESS STEP, HIGH SKID, LONG STEP, LH/RH

[illegible]